



Polymer/carbon nanotubes composite

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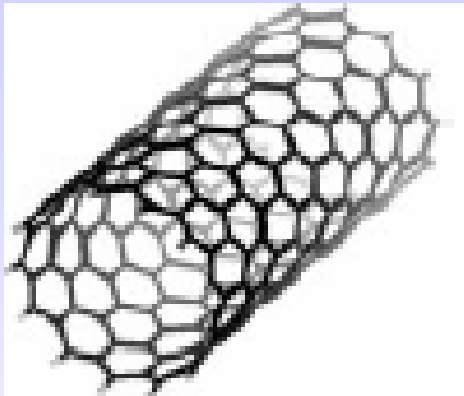
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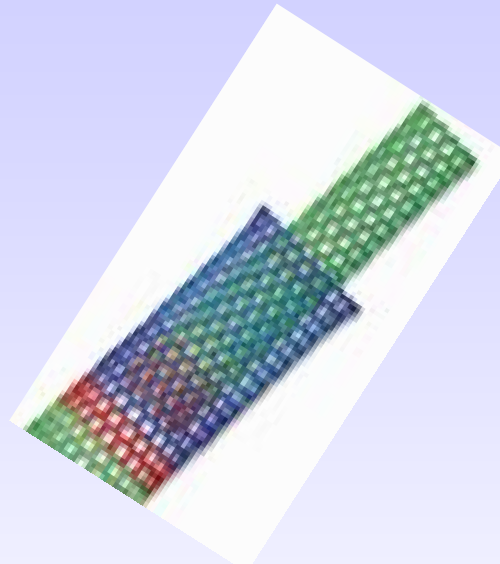
Carbon Nanotubes: ~15 years old!

More than 21,000 research publications to date



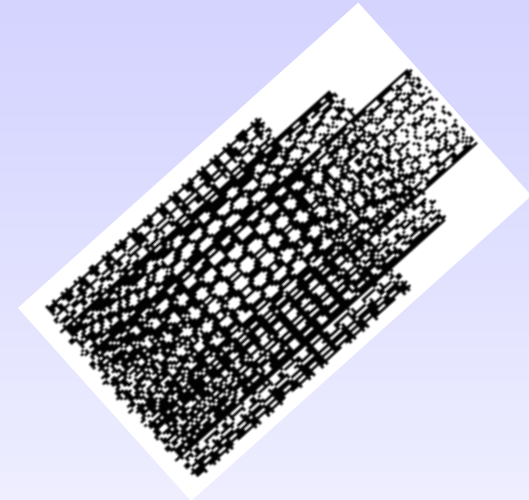
**SWNT first observed
in 1993**

Diameter: 0.4 to 3 nm



**DWNT first observed
in 1996**

Diameter: 2 to 6 nm



**MWNT first observed
in 1991**

Diameter: 4 to 50 nm

Young's Modulus ~ 1 tera pascal

Electrical Conductivity

Stronger than Steel at 1/6th of weight

Thermal Conductivity

Research/Collaborative Interests



- Carbon nanotubes and nanofibers
- Polymer nanocomposites
- Nanocomposites characterization
- Biocompatible/biodegradable polymer blends & composites
- Mechanical, Thermal & Electrical properties
- Morphology/Structure
- State of nano-filler dispersion
- Nano-filler/matrix interaction
- PS, PMMA, PAN, PSVPh
- Cellulose, silk
- SWNT, MWNT, VGCF
- Films and fibers



Current Research / Potential Outcomes

- Nanocomposites of natural polymers (cellulose, silk) processed from ionic liquid (On-going)
 - o Electro active paper (EAPap)
 - o Actuator/sensors
 - o Fabric for fire barrier application
- Microwave-Assisted In-situ polymerization to create polymer/CNT nanocomposites
 - o High strength/Light weight composite material
 - o Electrically conductive
 - o Thermal and dimensional stability

Facility/Expertise Needed

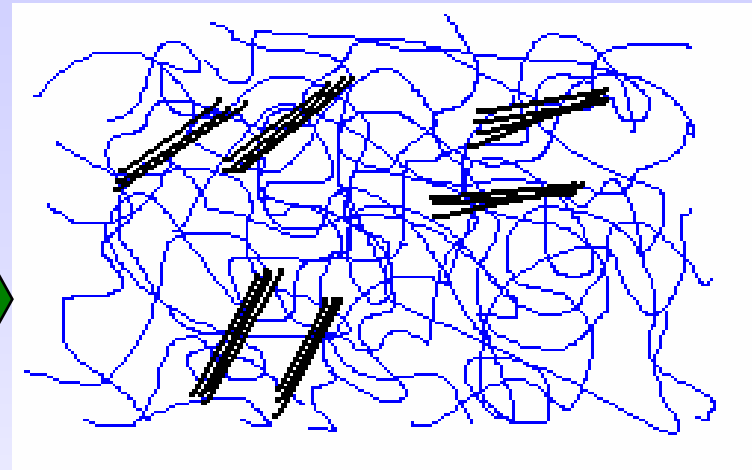
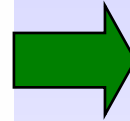
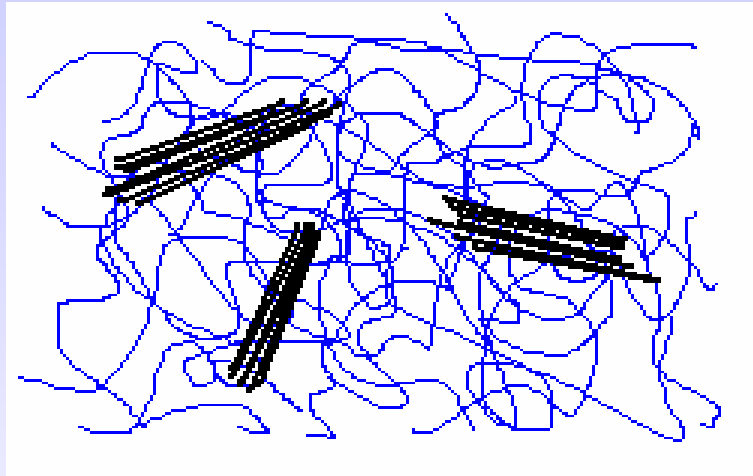
- Mechanical and thermal characterization (tensile testing, DMA etc)
- XRD

Instrumentation Available

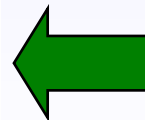
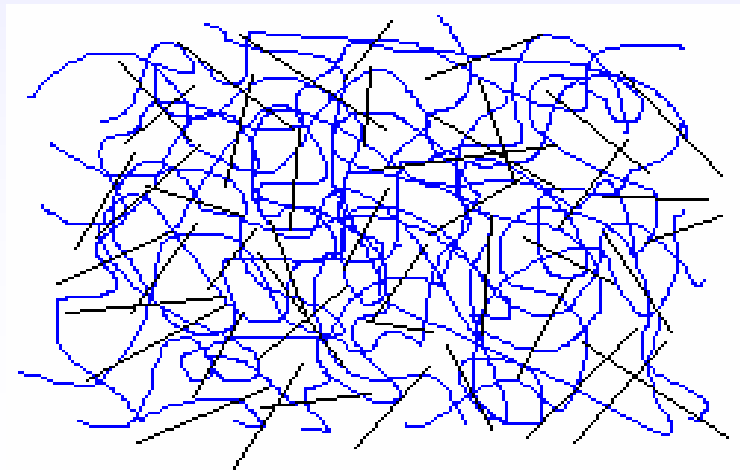
- Electron Spin Resonance (Bruker EMX)
- SEM (Joel JSM-6390)
- Spectroscopy (FTIR, UV-Vis, Fluorescence, AA)



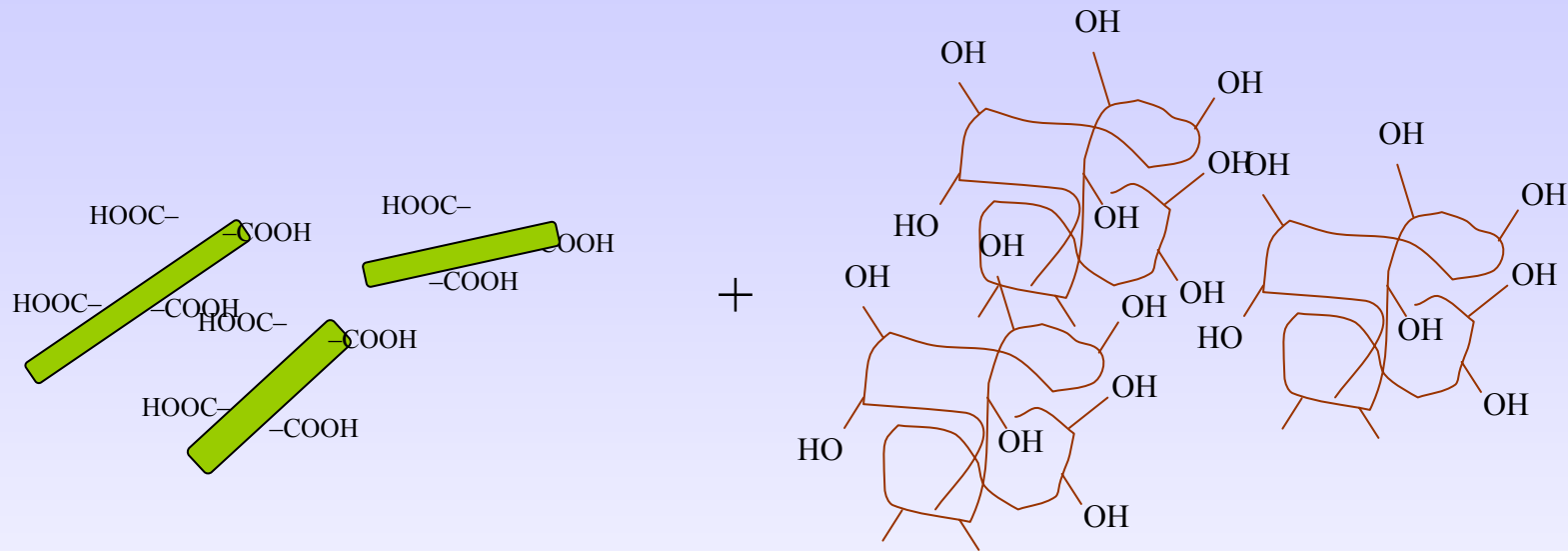
Polymer-CNT Composites



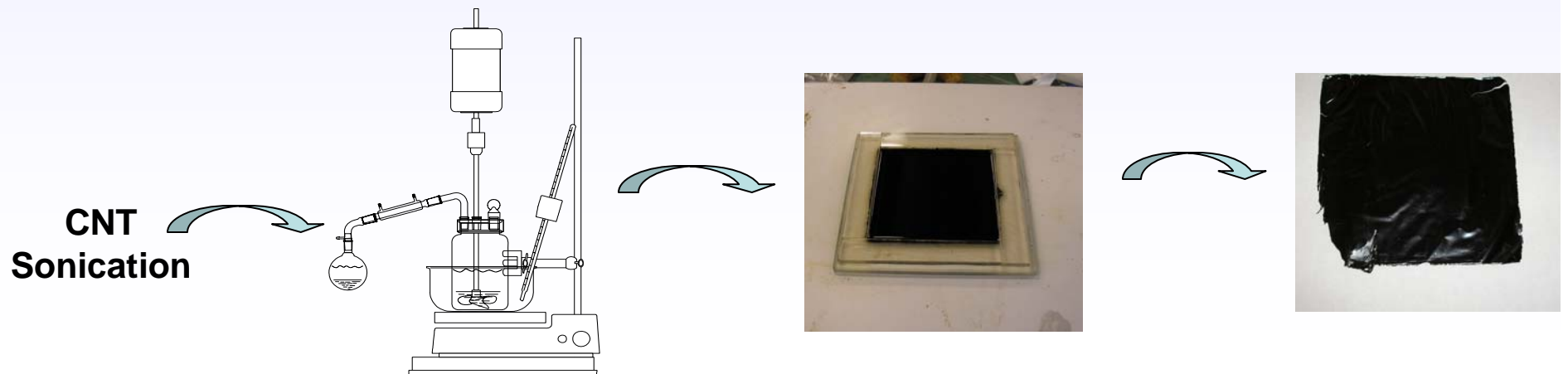
Challenge: Dispersion!!



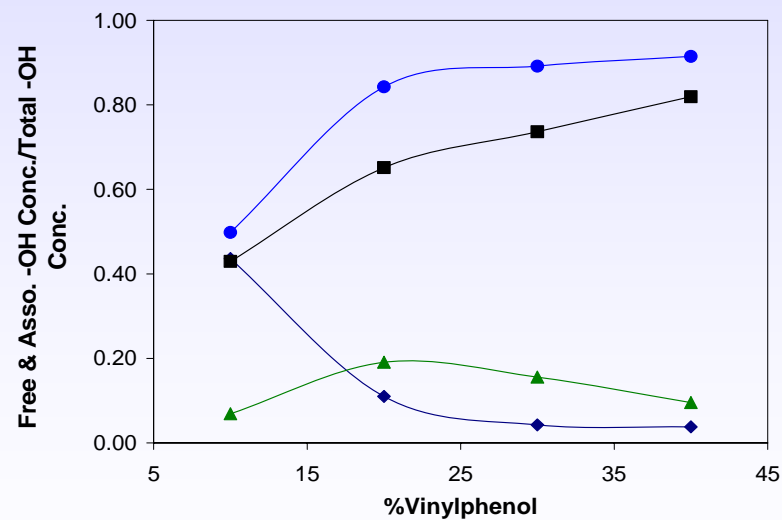
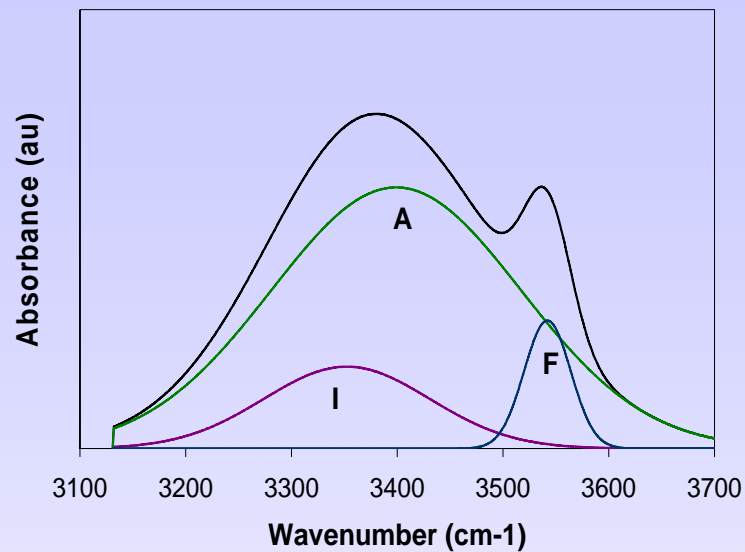
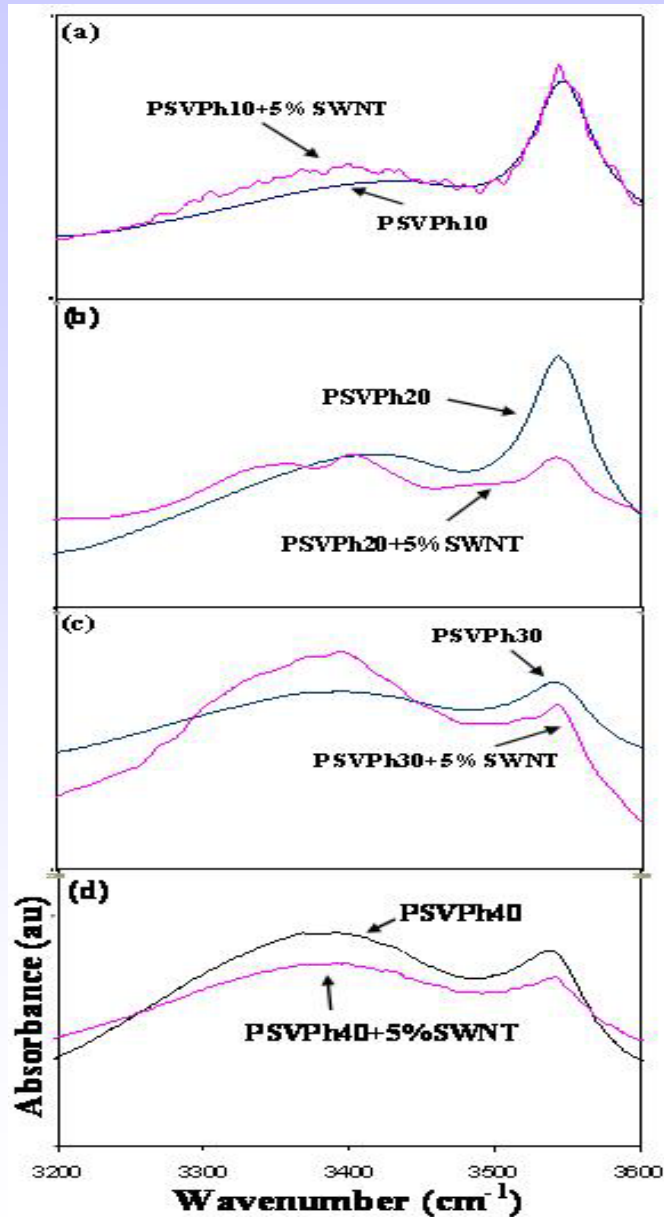
Intermolecular Hydrogen Bonding between CNTs and PSVPh



5 wt% SWNT composites with PSVPh (varying amounts of vinyl phenol)



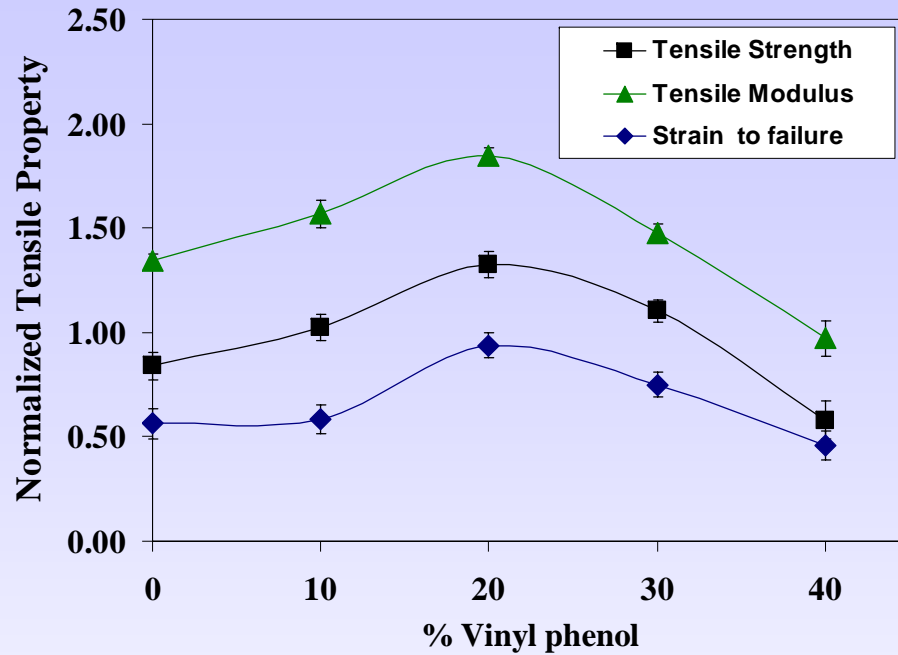
FTIR Spectroscopy of PSVPh-SWNT Nanocomposites



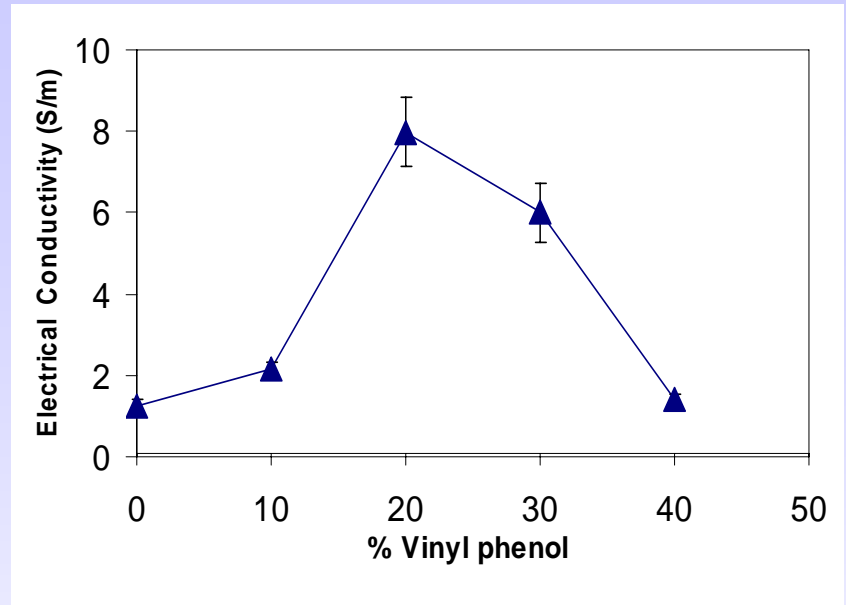
$$C_{F, -OH}/C_{T, -OH} (\blacklozenge), C_{asso, -OH}/C_{T, -OH} (\bullet)$$

$$C_{A, -OH}/C_{T, -OH} (\blacksquare), C_{I, -OH}/C_{T, -OH} (\blacktriangle)$$

Tensile Test



Electrical Conductivity



Conclusions

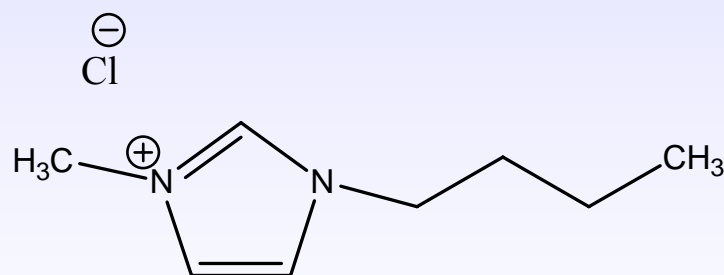
- Optimization of interaction does enhance dispersion of nanotubes in polymer matrix
- Optimized interaction correlates to the property enhancement in the nanocomposite

Current Work: Cellulose/CNT Composites

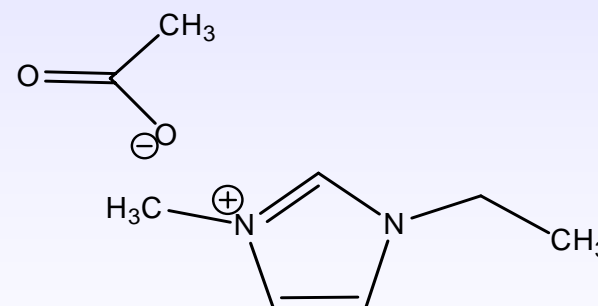
Processing via “Green Route”



- Cellulose, most abundant natural polymer, has estimated $1.5 * 10^{12}$ tonnes per annum production world wide*
- Approx. 80% wood pulp processed by Kraft process
- Kraft process utilizes NaOH and Na₂S to digest the wood and generates H₂S, CH₃SH, CH₃SCH₃
- Ionic liquids have low volatility, hence considered as environmental friendly or “green” solvents
- Ionic liquids are known to assist CNT dispersion
- Recent studies show solubility of cellulose in ionic liquids**



1-butyl-3-methylimidazolium chloride (BMI Chloride)



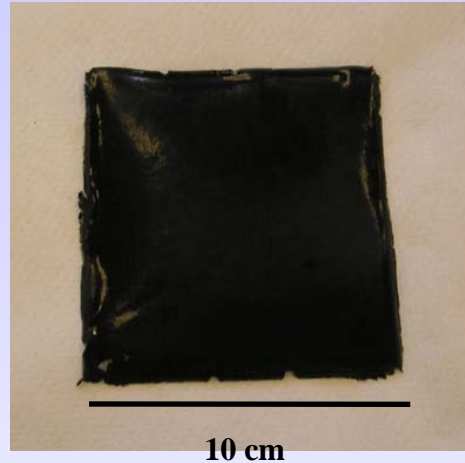
1-ethyl-3-methylimidazolium acetate (EMI acetate)

*Shigeru Deguchi, Kaoru Tsujii and Koki Horikoshi *Chem Commun.*, **2006**, 3293 - 3295

**Swatloski et al, *J. Am. Chem. Soc.* 2002, 124, 4974-4975

**Gupta et al, *Langmuir* 2007, 23(3) 1325-1319

Cellulose+1%MWNT Composite Paper



From ~ 3 wt % Cellulose/MWNT
in EMI acetate solution dispersed
by mechanical stirring

Coagulated in ethanol bath

Further/On going Work

- Process conducting paper of cellulose/MWNT using varying loadings of MWNT
- Processing conducting paper of cellulose using SWNT and VGCNF at varying NT loadings
- Characterization: Mechanical strength, electrical conductivity, state of CNT dispersion



Thanks

WiSys, UW Platteville & Sponsors